Hydraulic Cylinders for Seeders: User and Maintenance Guide

Leveraging years of expertise in hydraulic technology, Hebei Runhe Hydraulic Machinery Co., Ltd. has developed specialized hydraulic cylinders tailored to the operational requirements of seeders. Proper usage and maintenance are essential for ensuring the long-term, stable performance of these hydraulic cylinders in seeder applications.

1. Daily Usage Precautions

Pre-operation inspection is critical. Before each use, check the surface of the hydraulic cylinder piston rod for cleanliness, scratches, or rust. Ensure all connections are securely fastened to prevent leakage or damage from loosening. Inspect hydraulic lines for wear, kinks, or leaks.

Operating procedures must be strictly followed. When starting the hydraulic system, begin at low speed, allowing the hydraulic cylinder to reciprocate several times to purge internal air. During operation, avoid applying pressure when the hydraulic cylinder reaches its end of stroke to prevent overload damage. When adjusting seeding depth, smoothly regulate the hydraulic valve to avoid sudden speed changes or directional shifts.

Environmental adaptability requires special attention. In dusty environments, enhance dust protection measures for the piston rod. After operation in rainy conditions, promptly clean mud and water from the hydraulic cylinder surface to prevent corrosion. During seasonal transitions, replace hydraulic fluid with the appropriate grade based on temperature changes.

2. Key System Maintenance Points

Routine maintenance includes: Cleaning the outer surface of the hydraulic cylinder after each operation to maintain cleanliness. Inspecting the piston rod for damage; minor scratches can be repaired by sanding with fine sandpaper. Periodically checking seal performance and promptly addressing any leaks. When the equipment is out of service for extended periods, fully retract the piston rod and apply rust-preventive oil for protection.

Strictly adhere to the scheduled maintenance plan. Conduct comprehensive quarterly inspections of the hydraulic cylinder, including fastener tightness, seal condition, and piston rod straightness. Perform thorough maintenance on the hydraulic system before the start of the planting season.

Fluid management is central to maintenance. Use only the specified hydraulic oil grade; never mix different brands or types of fluid. Maintain proper tank sealing to prevent moisture and contaminants from entering. Regularly test oil quality; replace immediately if emulsification or degradation is detected. Store fluids in clean, sealed containers.

3. Professional Maintenance Recommendations

Sealing system maintenance requires specialized methods. Use dedicated tools when replacing seals to avoid damaging the seal groove. Apply an appropriate amount of hydraulic oil to the seal surface before installation to ensure proper seating. Select original manufacturer seals to guarantee dimensional accuracy and material performance.

Preventive maintenance outweighs repairs. Monitor the hydraulic cylinder's operational status. If abnormal movements, slowed speed, or increased noise occur, promptly investigate the cause. Regularly inspect the hydraulic system's pressure settings to ensure they remain within normal ranges. Maintain a clean working environment for the hydraulic cylinder and avoid external impacts.

Hebei Runhe Hydraulic Machinery Co., Ltd. possesses advanced testing equipment and a professional technical team to provide comprehensive maintenance guidance. Our <u>hydraulic</u>

<u>cylinders for seeders</u> feature special surface treatment processes, delivering outstanding corrosion resistance and wear performance. A robust after-sales service system ensures timely technical support during customer use. We supply genuine parts and offer professional repair guidance to help customers resolve practical issues.

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